Traditional Window
Assembly Instructions
By
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# Parts for assembly



(1) Large window pane, (1) Small interior window pane, (2) window guides (grilles), (2) window glass, <u>DO NOT REMOVE GLASS PLASTIC COVERING TILL WINDOW IS ASSEMBLED!!</u> (1) Exterior window frame, (1) Interior window frame, (1) upper window head, and (1) lower window sill

# Materials for build;

- 1. Tacky wood glue dries clear and super glue.
- 2. Utility knife or small blade
- 3. Super glue for small items to seat in place quickly.



## Steps to assembly

- 1. Start by painting and staining your parts. Use acrylic paint. Figure 1. Choice of stain & color.
- 2. Using a blade or utility knife remove any glue inside window frames, do not press to hard and cut into the frame. Figure 2. scrape of paint.
- 3. Install the glass into the openings and make sure glass is seated flush to outer frame. <u>DO NOT REMOVE PROTECTIVE COVER ON GLASS!!</u> Figure 3. If glass is loose apply very small amount of super glue to frame and reseat glass to dry.
- 4. Remove any paint from outer edge of small window frame edge, figure 4 and interior of window guides (grilles) figure 5.







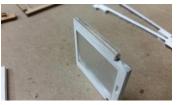




Figure 1

Figure 2

Figure 3

Figure 4

Figure 5

5. Place large window frame face down and glue flush to the outside edge the window guides, figure 6 the top of the window guide should seat over the top of the window frame and the bottom with the tab should be aligned center to window frame leg. Figure 7.





Figure 6

Figure 7

## Steps to assembly continued

6. Install upper window head, figure 8 head and frame should be flush in the back and in the front leave a gap for seating exterior window frame, figure 9.





Figure 8

Figure 9

- 7. Align and install large window frame legs and grill to lower window sill, figure 10. make sure you seat flush on the bottom below sill.
- 8. Next insert through the exterior frame from outside inward the assemble window, figure 11. Seat top of frame to upper window head gap noted in figure 9 by pressing forward and down, next slide over the bottom the frame and seat into slots of the lower window sill, figure 12. glue in place.







Figure 10 Figure 11 Figure 12

## Steps to assembly continued

- 9. Install from the sides the small interior window into the sill opening and seat, figure 13. Next using interior frame trace out and cut opening into wall you plan to place window. Insert window into cutout, if satisfied glue in place the window from the exterior wall side. Figure 14. DO NOT GLUE INTERIOR FRAME YET!!
- 10. Install interior frame over bottom of window interior wall side, press up and seat flush to wall the frame. Frame should seat over outer edge of window and close off the openings of the window sills securing small interior window inside forming the completed guide. Figure 15. Next with interior frame NOT glued in place test window moves up and down inside sills, some tension is ok as we would like the window to slide and position as we place it. To much then remove and clean small window edges that seat inside sills with sandpaper (200 or 300 grit) DO NOT REMOVE TO MUCH!! Remember we can always take more off but not replace what is removed. Small amounts...... place back into wall and test till window operates and stays where positioned. Finally glue interior frame to wall keeping glue away from interior window guide. Don't want to glue window in place..... Remove plastic covering on window glass and assembly is compete.



Figure 13







Figure 15